

Acid-resistant steel	Stainless steel	Zinc-iron black passivating + sealer*	Zinc-iron silver passivating + sealer*	Rubber sealed bearings	Bronze	Painted 130-150 μm
EN 1.4404 (AISI 316L) EN 1.4460 (AISI 329)	EN 1.4305 (AISI 303) EN 1.4301 (AISI 304)	Fe//ZnFeX//Fn//T2	Fe//ZnFeX//Cn//T2			

*chromated

Electric stainless products

Material

Please check our key sketch.

In general

- Acid-resistant steel AISI 316L for the forks
- Stainless steel AISI 304 for chassis and other exposed components
- Electric print is coated with DCA SCC3 (conformal coating)
- Exposed plugs are sealed with Gasket Silicone 273
- All electric parts are sprayed with WD-40.
- Chains, chain wheel, support rollers etc.: Various steel alloys not corrosion resistant.
- Less exposed parts: Zinc coating according to DIN 50979- ZnFe8/Cn/T2 (408 hours salt spray test)
- Ball bearing with rubber sealing.
- Motor: IP44
- The charger is not protected against moisture, so in general external charger is used.
 Charging should take place in a dry environment.
- If possible, the product is to be placed in a dry and heated room, when not used.

Maintenance

To achieve the longest possible operational time, it is important that stainless products are maintained regularly. The frequency depends on the usage.

Please also check DealerNet, FAQ, Facts/General information: Cleaning/Maintenance of stainless products (S997).

Every third month

- Electric parts are sprayed with WD-40
- Plugs and connections are checked and cleaned for brownish layer and bad connections

Warranty

When used in wet environments, the warranty does not cover damages caused by moisture.
 This might be rust damages to galvanized parts and faults on electrical parts.

In which environment do you want to use the product?

Stainless steel products operate in different environments and must meet different requirements from our customers. What is your environment?

Environments	Examples industries	Logitrans products managing these environments			
Very aggressive, wet environments The product is wet due to liquid dissolutions (acid, base or brine) almost all the time. Cleaning Aggressive cleaning. Cleaning with foam (acid or base) (washing) PH in the cleaning material is much lower or much higher than 7.0	Preparation processes in Food and fish industries Slaughterhouses Dairies	1			
Aggressive, wet environments The product is wet and moist most of the time. Cleaning Aggressive cleaning. Cleaning with foam (acid or base) (washing). PH in the cleaning material is much lower or much higher than 7.0	Production processes in Food industry Slaughterhouses Dairies				
Clean, moist environments The product is moist only occasionally. Cleaning Gentle cleaning when wiping or washing (only forks). Neutral water (PH7), when necessary with gentle cleaning materials.	Pharmaceutical industry Food industry		S Inox Inox um Turner Inox red products		
Clean, dry environments The product is dry all the time. Cleaning Cleaning the products with dry or moist cloth.	Pharmaceutical Packaging in the food industry	All Logitrans stainless products	Panther Inox, HS/EHS Inox HL/EHL Inox, Logitilt Inox Rotator Inox, Multi Drum Turner Inox Stainless fully-powered products	EHL Inox Plus HL Inox Plus	Panther Inox Plus